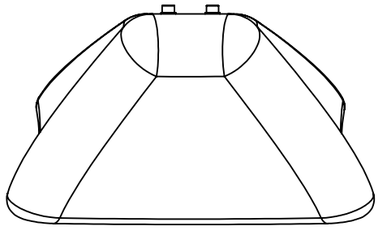
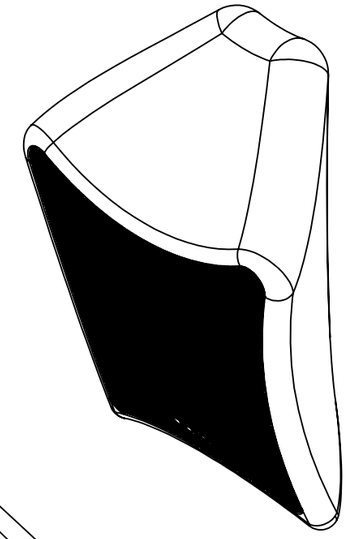
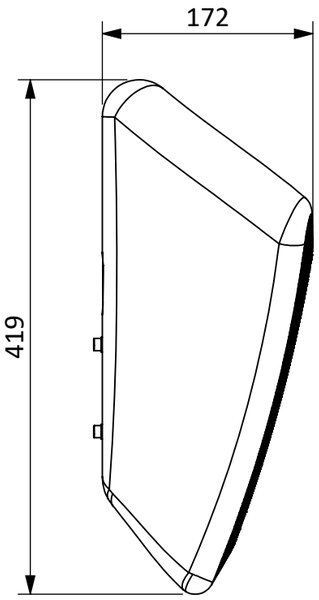
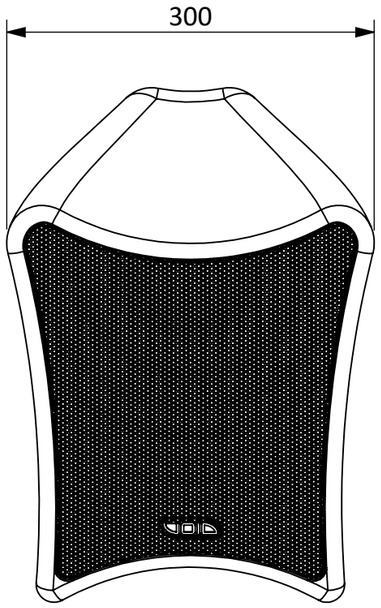
IF IN DOUBT ASK

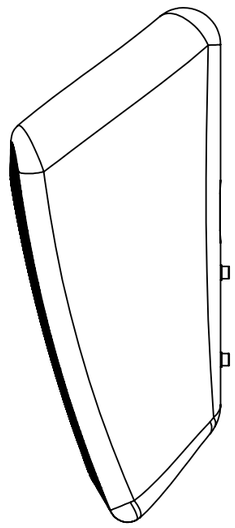
ISSUE	DATE	DRAWN	ECR No	CHECKED	APPROVED
C	22/12/2019	SHEN			

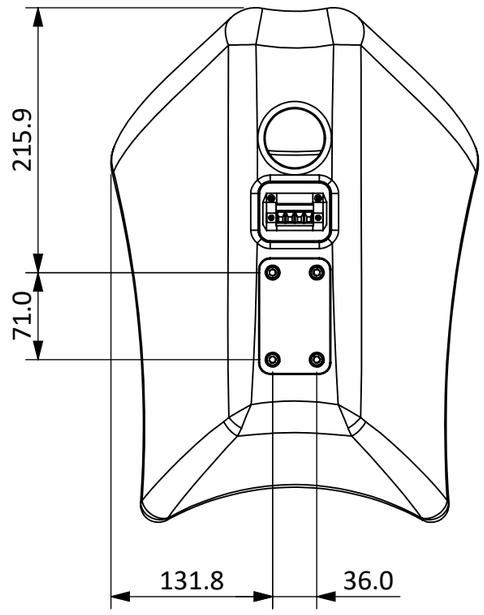


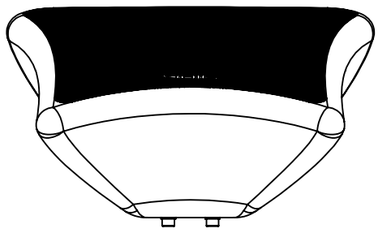












DIMENSIONS IN MILLIMETRES					
FABRICATION UNLESS OTHERWISE STATED		MACHINING UNLESS OTHERWISE STATED			
UP TO 300mm	+/-0,2mm	0, mm	+/- 0,5 mm	BREAK EDGE	
300mm-500mm	+/-0,5mm	0,0 mm	+/- 0,2 mm	0.05 - 0.15mm	
500mm - 1m	+/-1,0mm	0,00mm	+/- 0,1mm	FILLET RADS	
1m - 5m	+/-2,0mm	0,000mm	+/- 0,01mm	0.1 - 0.3mm	
ANGULAR	±1°	ANGULAR	±0,5°		
SURFACE TEXTURE VALUES IN MICROMETRES (µm) TO BS1134:PT2. ALL MACHINED SURFACES TO BE ✓ ALL SCREW THREADS TO BS3643 PT.2:					

TITLE: **AIR 8.1 ASSEMBLY**			DRAWING No. **SP10105-002**	
PROJECT: **AIR 8.1**			SAP No.	
MATERIAL: **AS ABOVE**			EST. WEIGHT: (Kg) **6.311**	
FINISH:	COLOUR: **RED**	TEXTURE:		
THIRD ANGLE PROJECTION TO BS 8888		SCALE: **1:5**	SHT **1** OF **1** SHTS	SHEET: **A3**

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